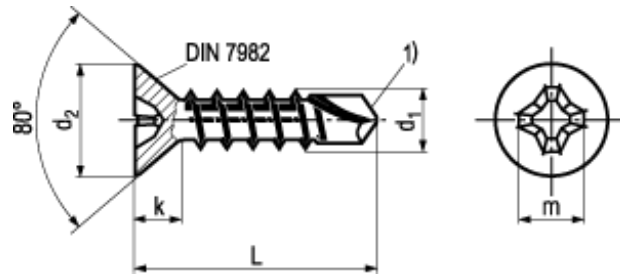


	DIN 7504 P	~ISO 15482	ecosyn®-drill	560 HV
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Standard withdrawn



1) Shaped drilling point

BN 1879

Phillips flat countersunk head self-drilling screws

form H, type P

Steel case-hardened 560 HV

zinc plated blue

- ~UNI 8119



ISO 4042

Fasteners hardness ≥ 320 HV with electroplated coatings:
Susceptible to hydrogen embrittlement!
Further notice to residual risks can be found in the introduction section.



Countersunk must be designed according to the corresponding standard!

Article#	d ₁	d ₂	k~		m~		L
1476270	ST 2,9	5,5	1,7	1	3	1,1-1,9	13
1476289							16
1476297							19
5506181	ST 3,5	6,8	2,1	2	4,2	1,3-2,25	9,5
1394061							13
1394088							16
1394096							19
1394118							22
1394126							25
3508082							32
1394134	(ST 3,9)	7,5	2,3	2	4,6	1,3-2,4	13
1394142							16
1394150							19
1394169							22
1394177							25
1394185							32
3059817							38
1394193	ST 4,2	8,1	2,5	2	4,7	1,4-3	13
1394207							16
1394215							19
1394223							22
1394231							25

Article#	d ₁	d ₂	k~		m~		L
1394258	ST 4,2	8,1	2,5	2	4,7	1,4-3	32
5506182							38
3059818							45
3508083							50
1394274	ST 4,8	9,5	3	2	5,1	1,6-4,4	16
1394282							19
1394290							22
1394304							25
1394312							32
1394320							38
1394339							45
1394347							50
5509564							60
3508084							70
1476300	ST 5,5	10,8	3,4	3	6,8	1,8-5,25	19
1476319							22
1476327							25
1476335							32
1476343							38
1476351							45
1476378							50
3508085							60
3508086							70
3508087							80
3508088	ST 6,3	12,4	3,8	3	7,1	1,8-6	19
5506183							22
5506184							25
5506185							32
5515045							38
8152497							45
5506186							50
5515046							60
3508089							70
3508090							80