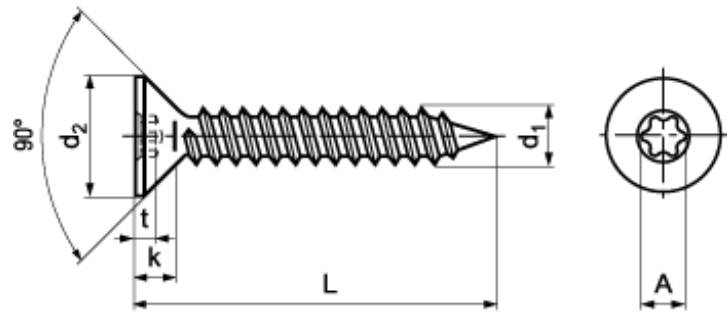


	ISO 14586 C			450 HV
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**BN 11255****Hexalobular (6 Lobe) socket flat head countersunk tapping screws**

with cone end type C

Steel case-hardened 450 HV

zinc plated blue

**ISO 4042**

Fasteners hardness ≥ 320 HV with electroplated coatings:
Susceptible to hydrogen embrittlement!
Further notice to residual risks can be found in the introduction section.



Countersunk must be designed according to the corresponding standard!

ST 2,2; ST 3,9: not included in ISO 14586

Article#	d ₁	d ₂ max.	k max.		t max.	A~	L
3070477	ST 2,2	4,3	1,3	X6	0,8	1,8	4,5
3070479							6,5
3070480							9,5
3070482							13
3070483							16
3060051	ST 2,9	5,5	1,7	X10	0,91	2,8	6,5
3060054							9,5
3060055							13
3060056							16
3271174							19
3271175							22
3271176							25
3271177							32
3060057	ST 3,5	7,3	2,35	X15	1,3	3,35	9,5
3060060							13
3060061							16
3060062							19
3060065							22
3060066							25
3060069							32
3271178							38
3271179	ST 3,9	7,5	2,55	X15	1,4	3,35	9,5

ST 2,2; ST 3,9: not included in ISO 14586

Article#	d ₁	d ₂ max.	k max.		t max.	A~	L
3271180	ST 3,9	7,5	2,55	X15	1,4	3,35	13
3271181							16
3271183							19
3271184							22
3271185							25
3271186							32
3271187							38
3271188							45
3060070	ST 4,2	8,4	2,6	X20	1,58	3,95	9,5
3060071							13
3060072							16
3060073							19
3060074							22
3060075							25
3060076							32
3060077							38
3271189							45
3271190							50
3060078	ST 4,8	9,3	2,8	X25	1,78	4,5	13
3060079							16
3060080							19
3060081							22
3060082							25
3060083							32
3060085							38
3271191							45
3271193							50
3642318							60
3271194	ST 5,5	10,3	3	X25	2,03	4,5	13
3271195							16
3271196							19
3271197							22
3271199							25
3271200							32
3271201							38
3271204							45
3271205							50
3271206	ST 6,3	11,3	3,15	X30	2,42	5,6	13
3271207							16
3271208							19
3271209							22

ST 2,2; ST 3,9: not included in ISO 14586

Article#	d ₁	d ₂ max.	k max.		t max.	A~	L
3271210	ST 6,3	11,3	3,15	X30	2,42	5,6	25
3271211							32
3271212							38
3271213							45
3271214							50